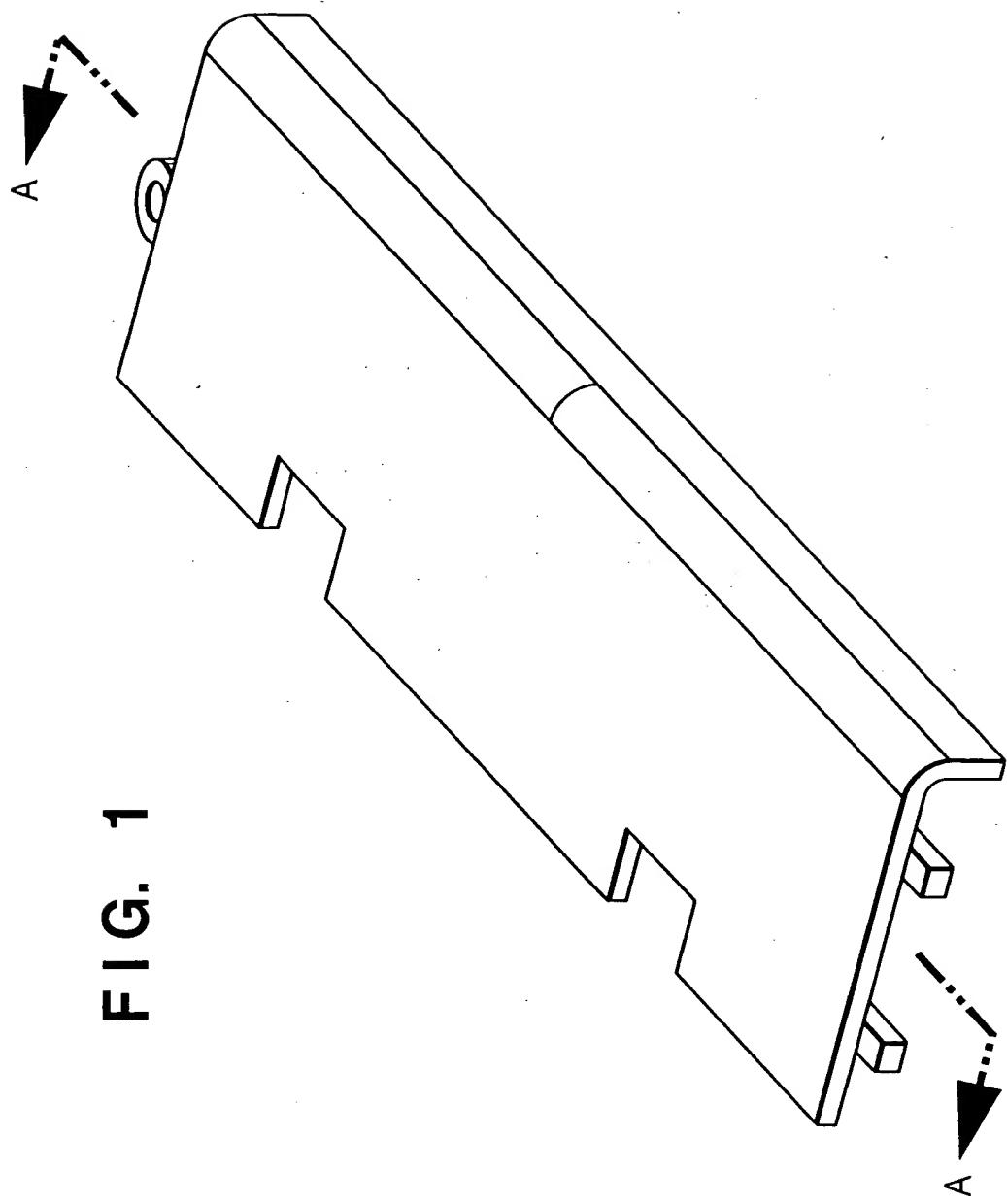


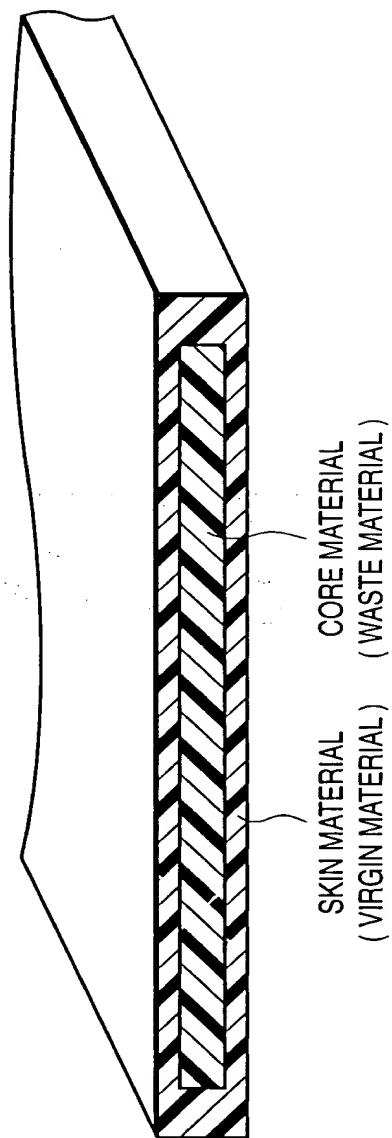
FIG. 1



F0E0200-11T026860

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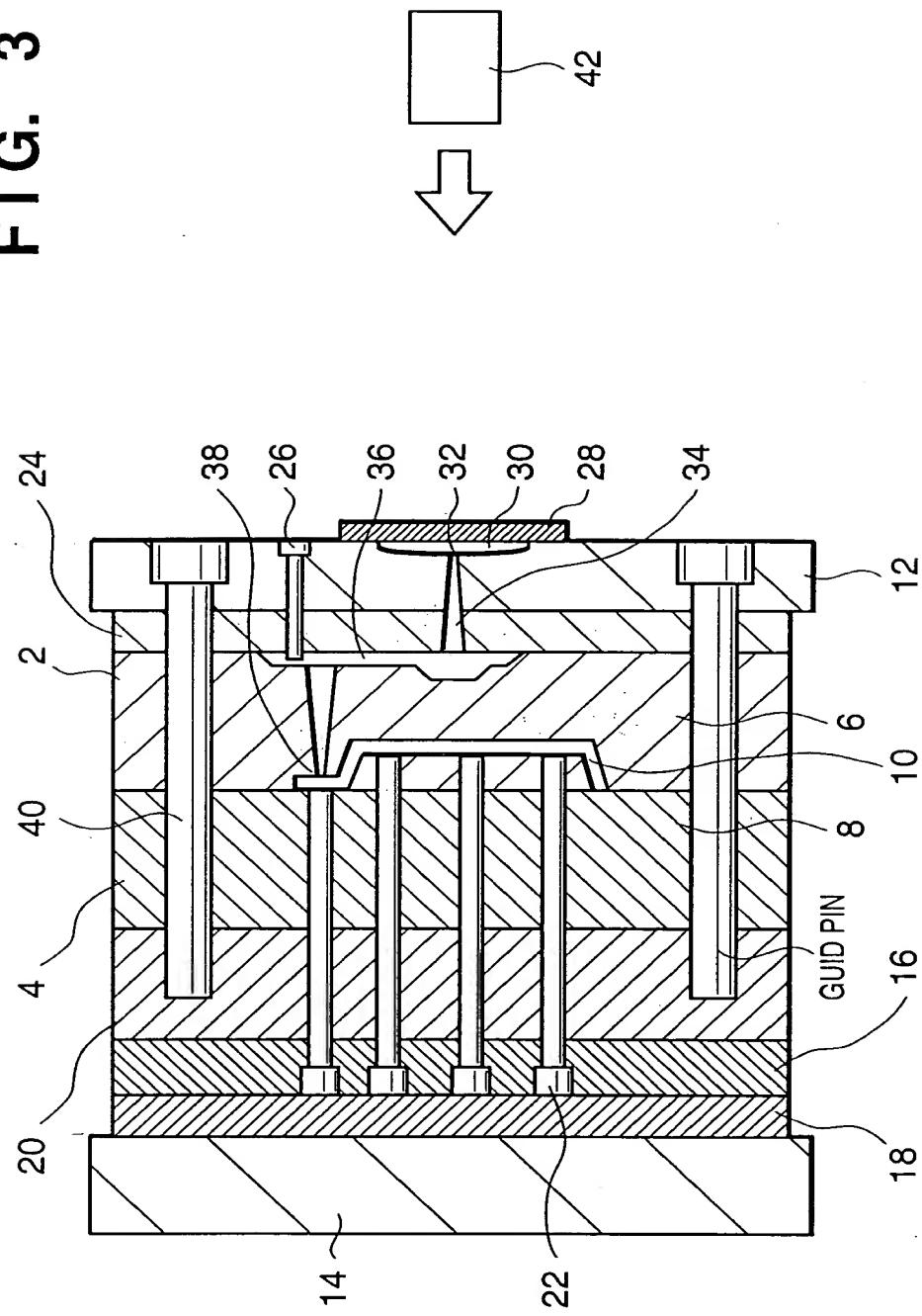
FIG. 2



TE020-41026860

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FIG. 3



102040-10-117046360

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F I G. 4

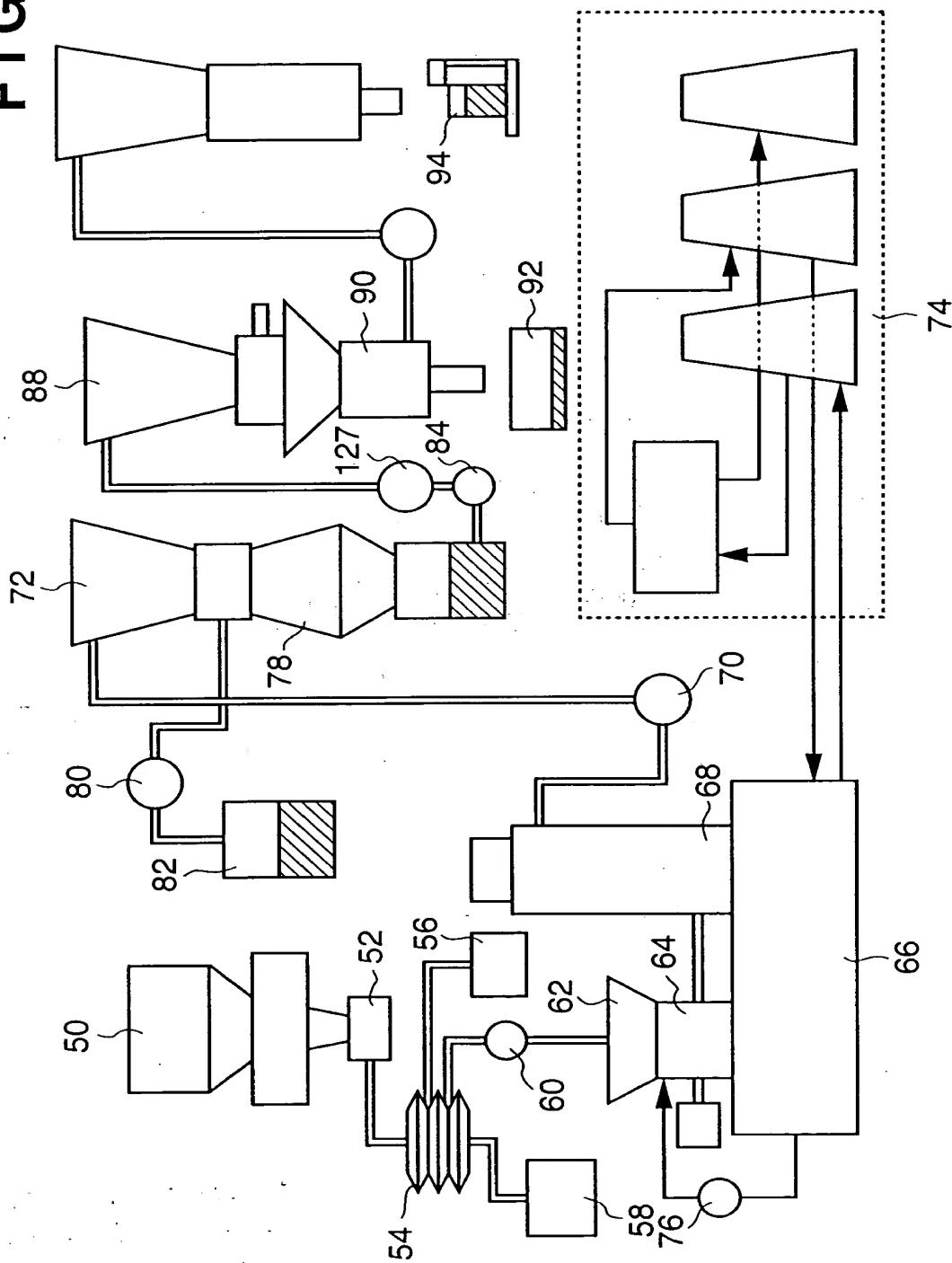
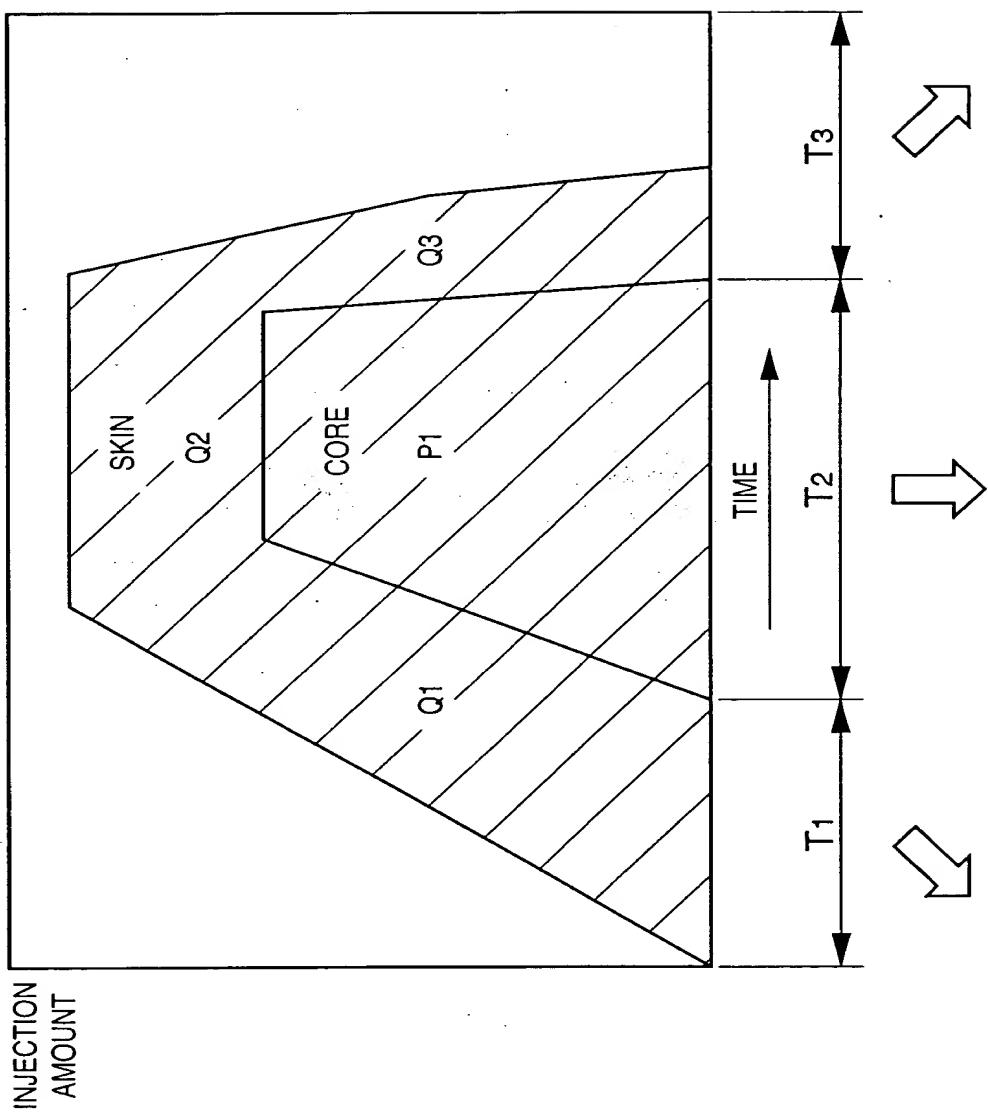


FIG. 5

FIGURE 5
INJECTION SCHEDULE

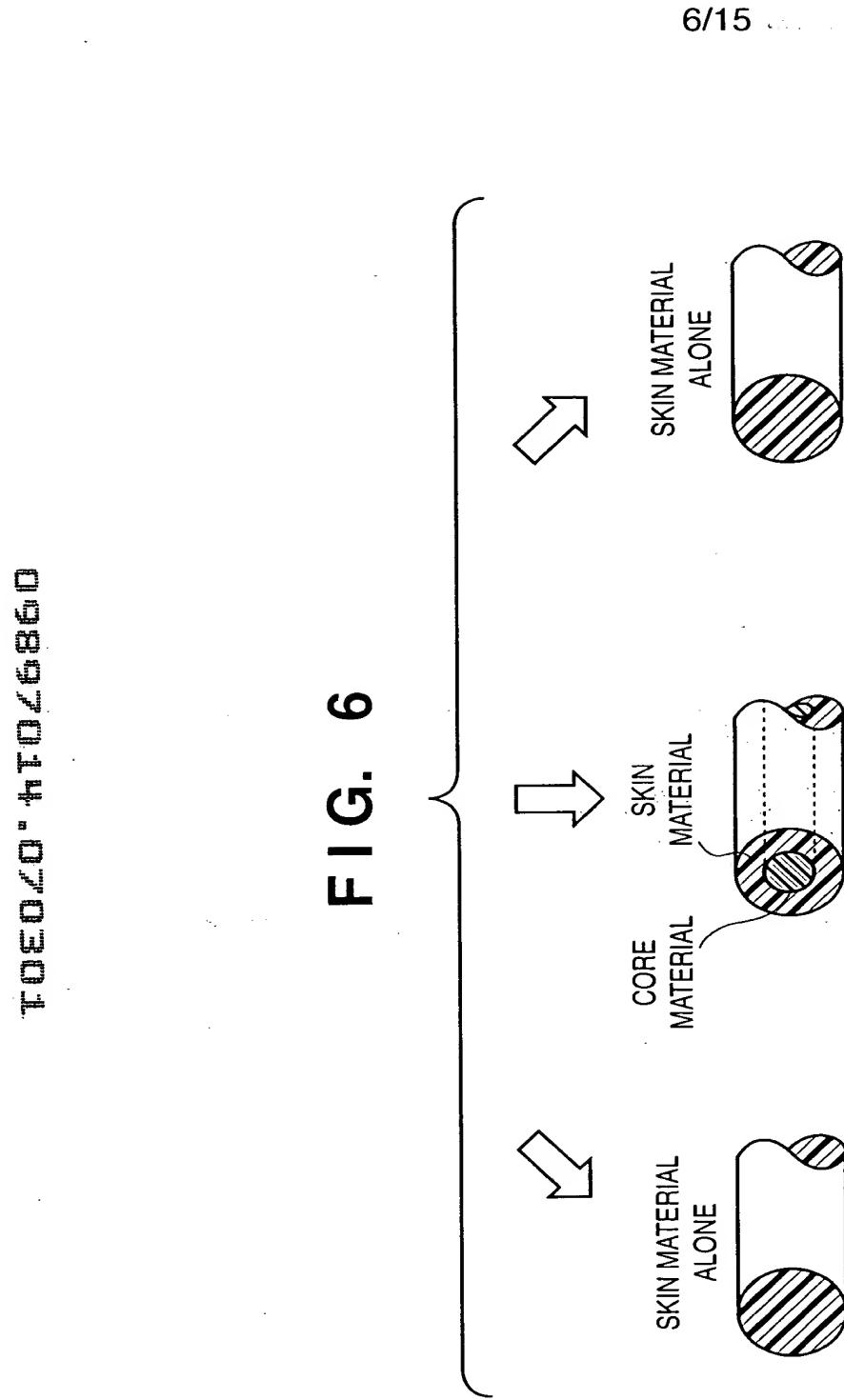
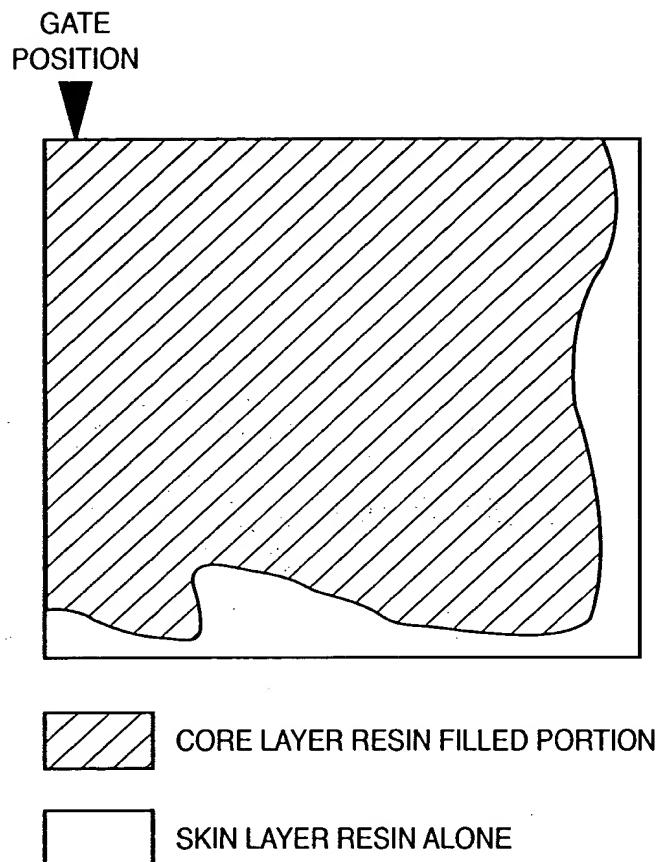


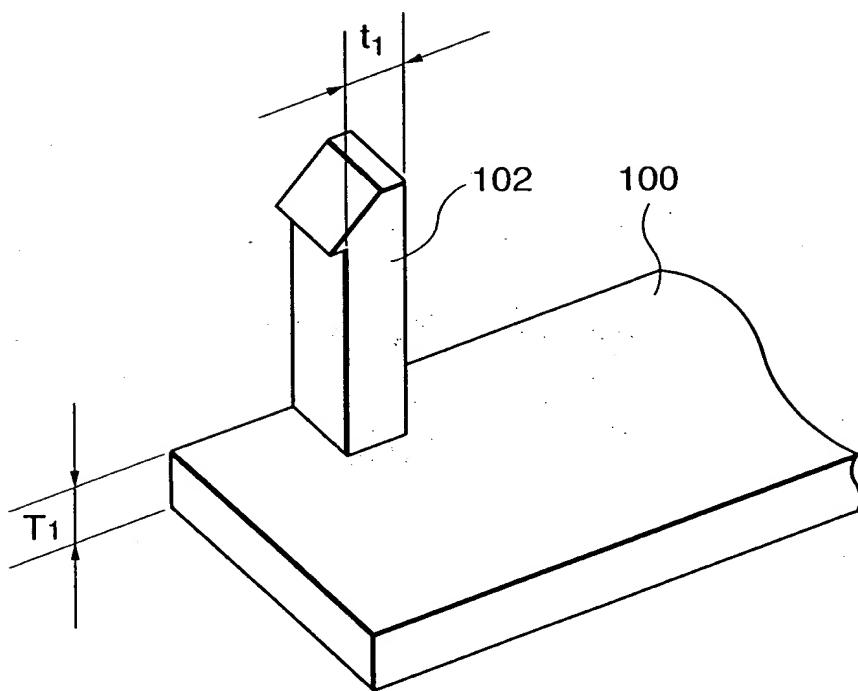
FIG. 7



FIRST EMBODIMENT

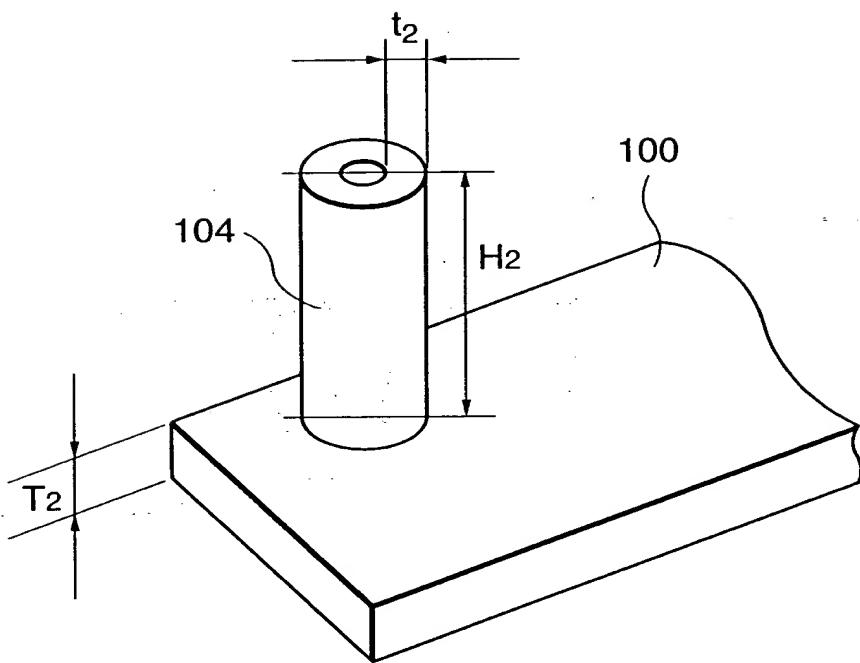
8/15

FIG. 8



100 <0" 4100 <6360

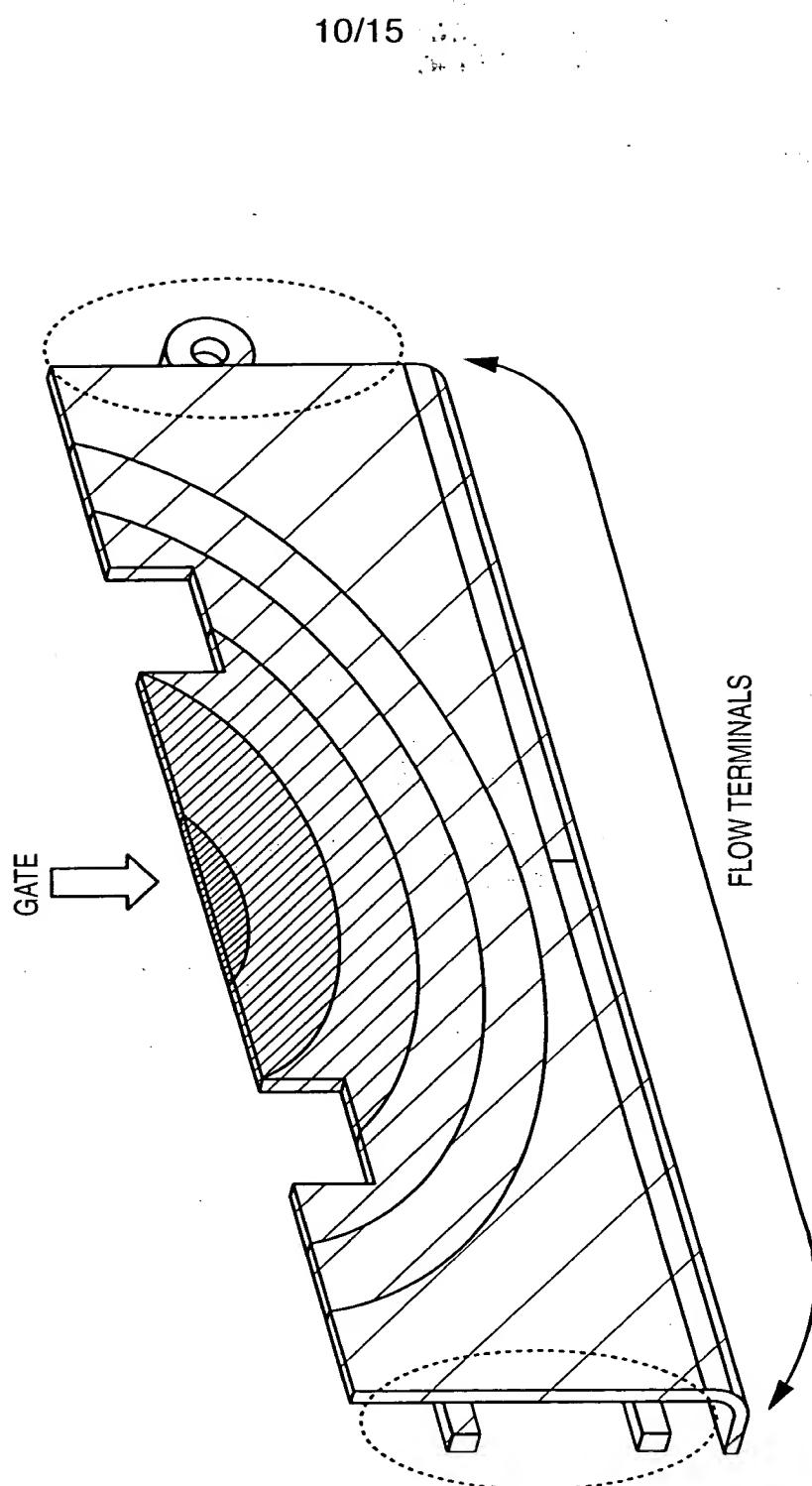
FIG. 9



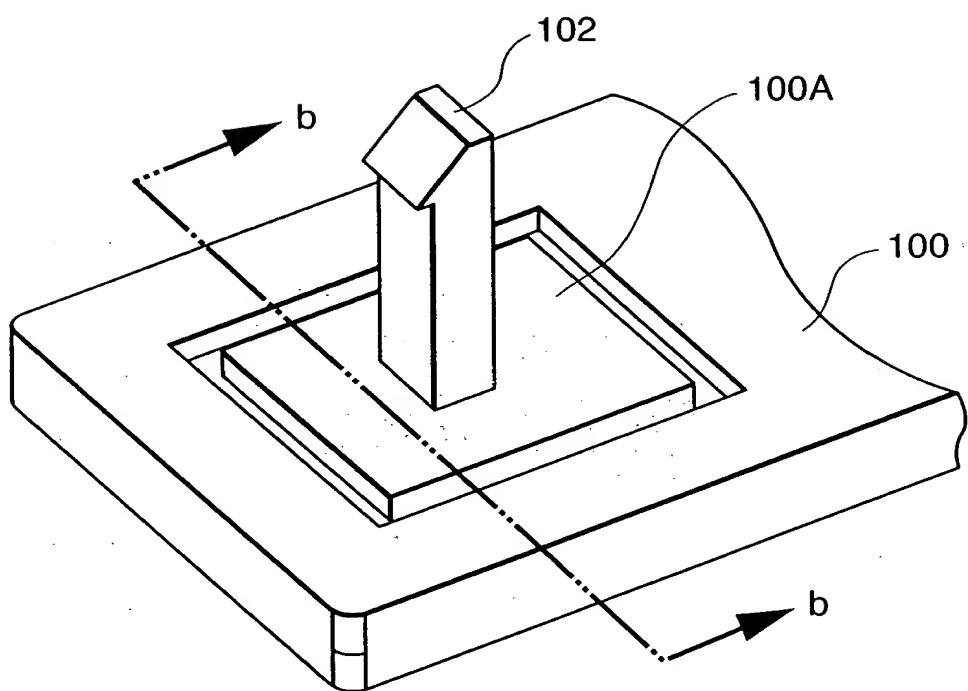
T05040 "HTD/6360

F05040 "4704/6860

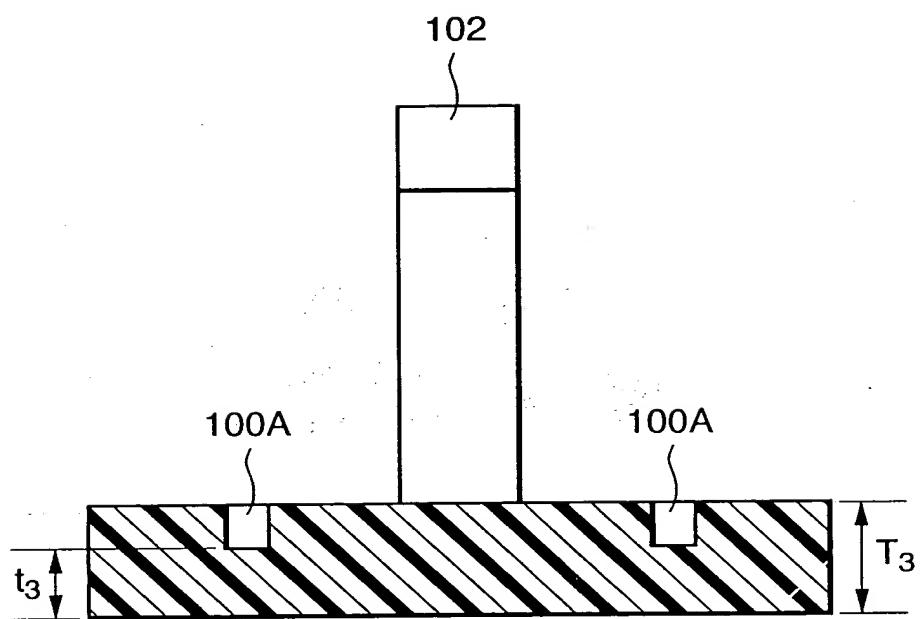
FIG. 10



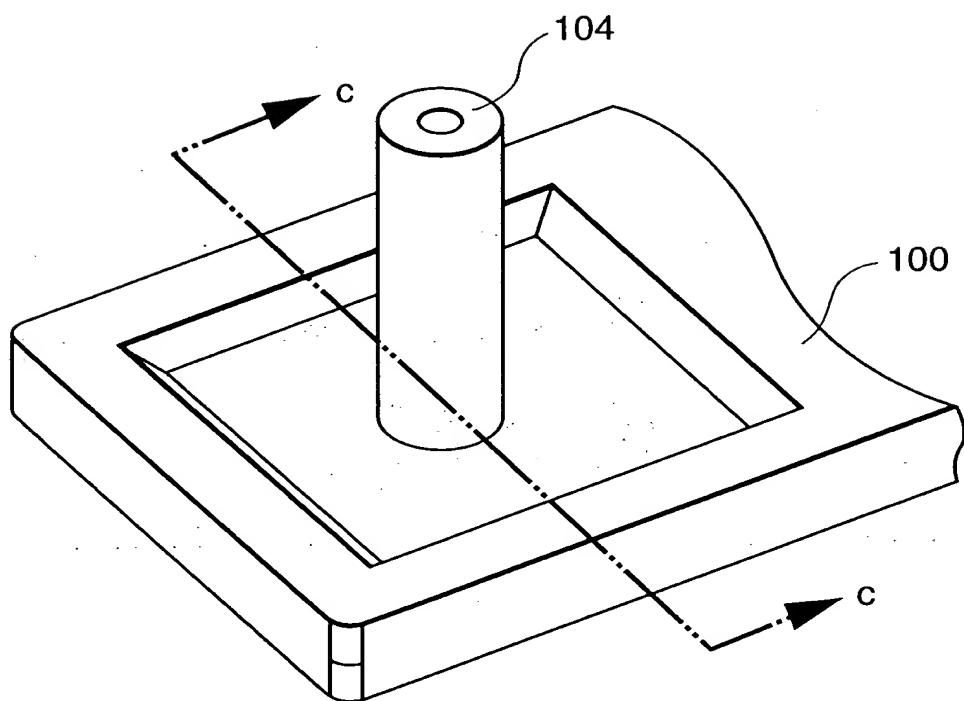
F I G. 11



100040 "4 TO 46860

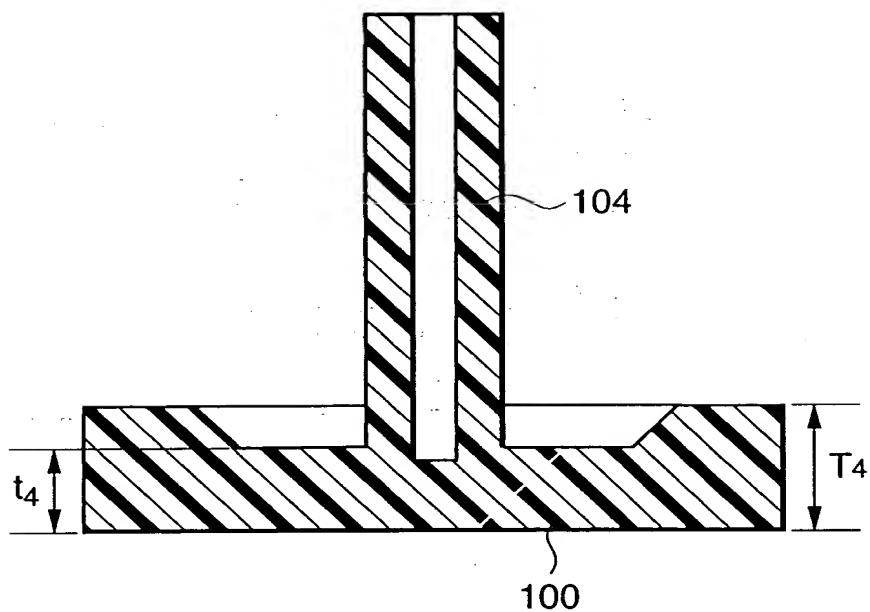
F I G. 12

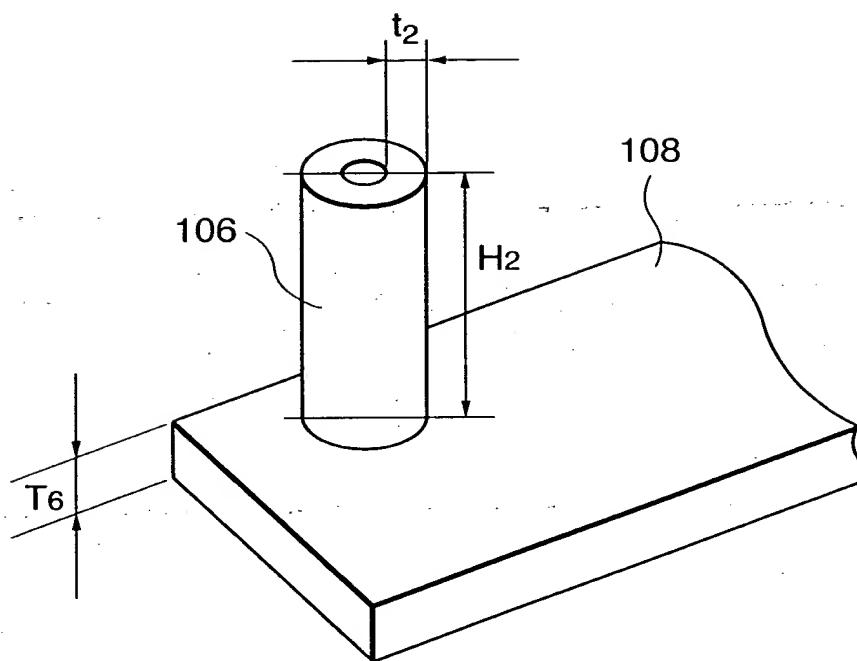
F I G. 13



10000000000000000000000000000000

F I G. 14



F I G. 15

T050200 "44T046860